



2180

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	798	849022T 1	PISTON ASSEMBLY	8	(Standard)	5
1	798	841233T 1	PISTON ASSEMBLY	8	(.034 Oversize)	
2	41	848819T	PIN-Piston	8		
3	39	827660	RING SET-Piston	8	(Standard)	5
3	39	852935	RING SET-Piston	8	(.034 Oversize)	
4	23	818473	BEARING SET-Main	1	(Standard)	5
4	23	818474	BEARING SET-Main	AR	(.001 Undersize)	5
4	23	818475	BEARING SET-Main	AR	(.002 Undersize)	5
4	23	818476	BEARING SET-Main	AR	(.010 Undersize)	5
4	23	818477	BEARING SET-Main	AR	(.020 Undersize)	5
5	17	35312	PIN-Dowel	1	(.250 Diameter)	5
6	26	811554	SEAL-Oil	1		2,5
7	230	811561	FLYWHEEL	1		5
8		18311A17	COUPLING ASSEMBLY-Engine	1		
9	10	35091	SCREW (.375-16 x 1.00)	6		
10	12	856774	WASHER	6		
11	22	49099	FITTING-Grease	2		
12	614	845240T 2	CONNECTING ROD ASSEMBLY	8		5
13	10	843391	SCREW (Special)	16		
14	23	85726	BEARING SET-Conn Rod	8	(Standard)	5
14	23	85727	BEARING SET-Conn Rod	AR	(.001 Undersize)	5
14	23	85728	BEARING SET-Conn Rod	AR	(.002 Undersize)	5
14	23	85691	BEARING SET-Conn Rod	AR	(.010 Undersize)	5
14	23	85729	BEARING SET-Conn Rod	AR	(.020 Undersize)	5
15	429	811550	CRANKSHAFT	1		5
16	28	811558	KEY-Crankshaft	2		5
17	23	823108	BUSHING-Pilot-Crankshaft	1	(Driveline Models Only)	5
18	25	811528	O RING	1	(#5 Bearing Cap Oil Hole)	2,5
19	10	845757	SCREW (.437-20)	6		5
.	27	842182A 1	GASKET/SEAL SET-Engine Overh	1	(See Gasket/Seal Set-Engine Ove	